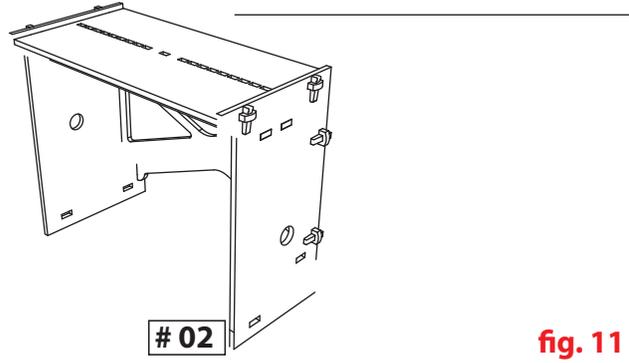
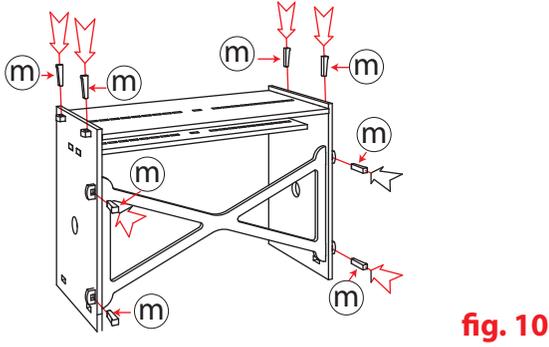
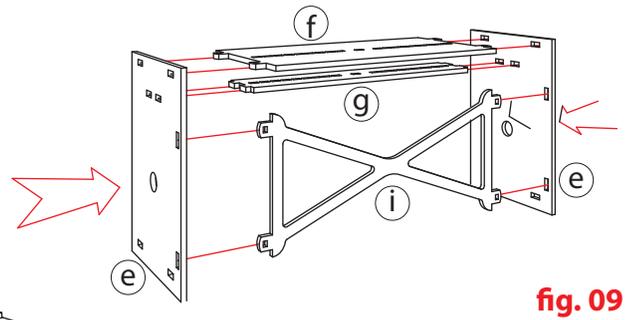
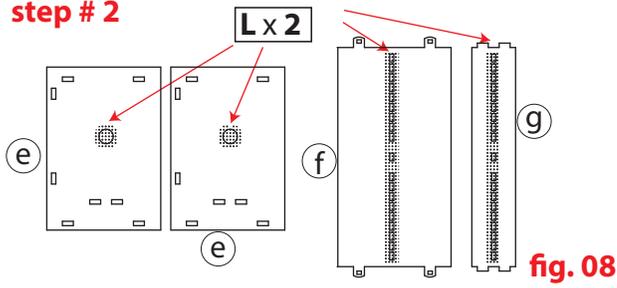
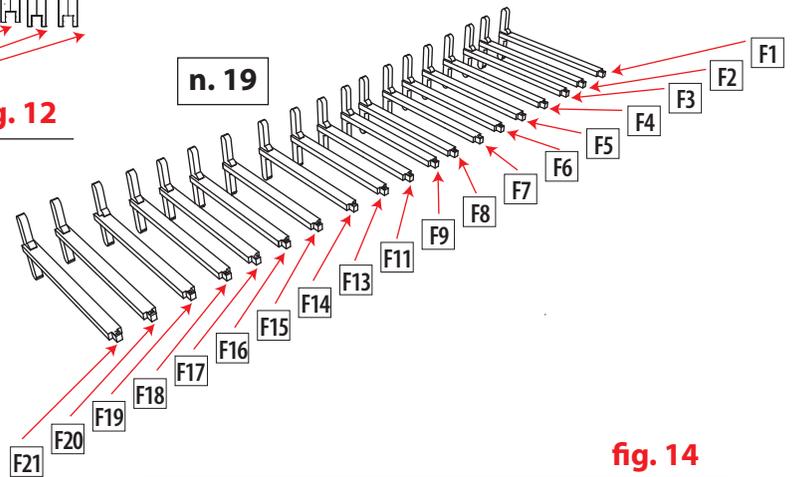
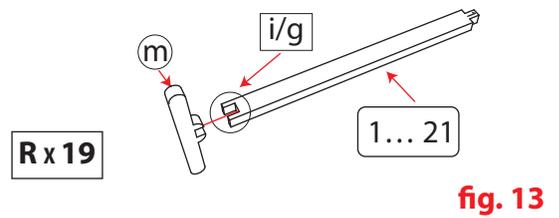
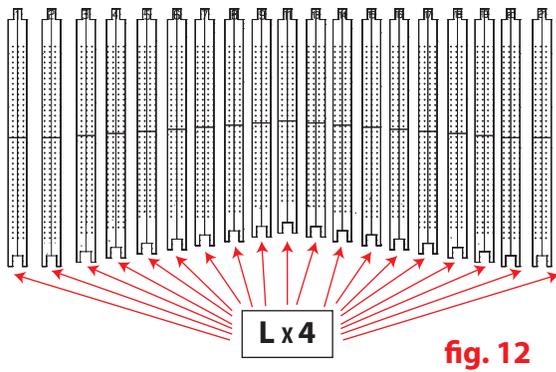




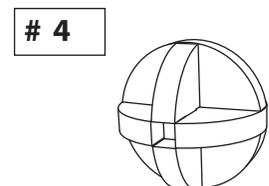
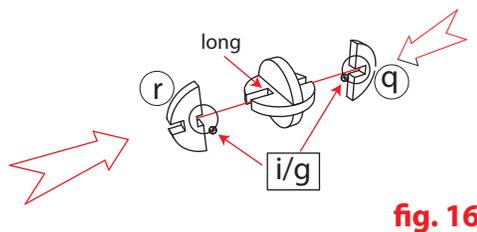
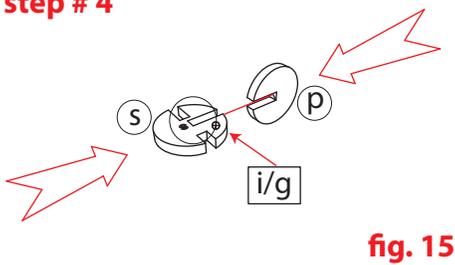
step # 2



step # 3



step # 4



Inserire l'elemento "r" nella parte della fessura più lunga dell'elemento "s". Insert the element "r" into the longest part of the element "s".



step # 5

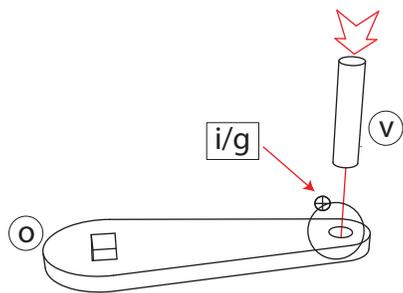


fig. 18

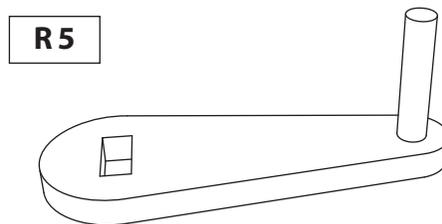


fig. 19

assemblaggio finale / final assembly

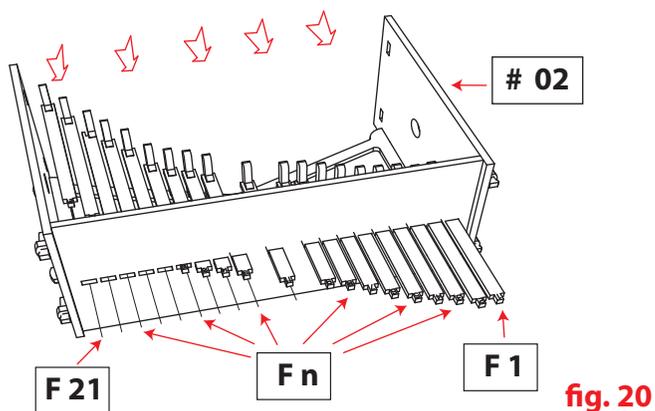


fig. 20

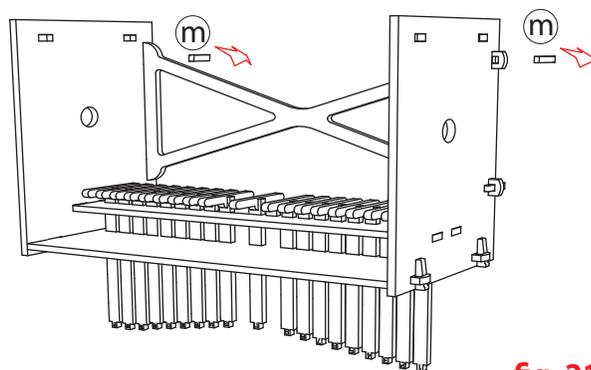


fig. 21

Prima di inserire definitivamente il rotore verificare se gira in maniera fluida, ma senza eccessivo gioco, con l'inserimento alla fine del rotore stesso di un altro anello "l" (vedi schema), altrimenti sostituire l'elemento "l" (o aggiungere allo stesso "n" anelli "d" fino a raggiungere la fluidità ed il gioco giusto. La verifica deve essere effettuata a scatola chiusa con l'elemento "h" montato e bloccato con i cunei.

Lastly, before inserting the rotor, check that it rotates smoothly, but without excessive play, by inserting another ring "l" at the end of the rotor (see diagram), otherwise replace the element "l" (or add to the same enough rings "d" until you reach the right fluidity and play).

The verification must be carried out with the box closed and with the element "h" mounted and locked with his relative wedges.

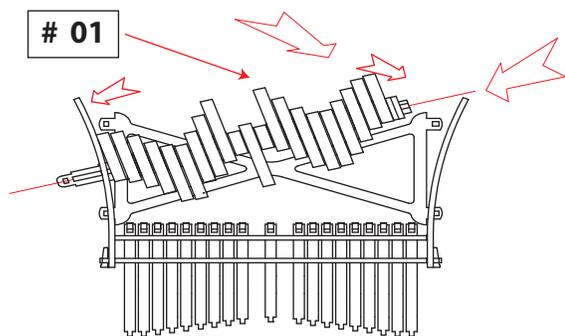


fig. 22

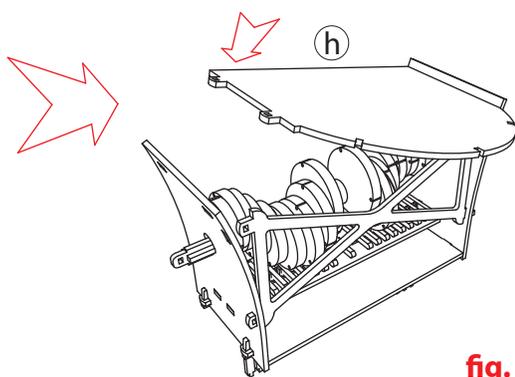


fig. 23

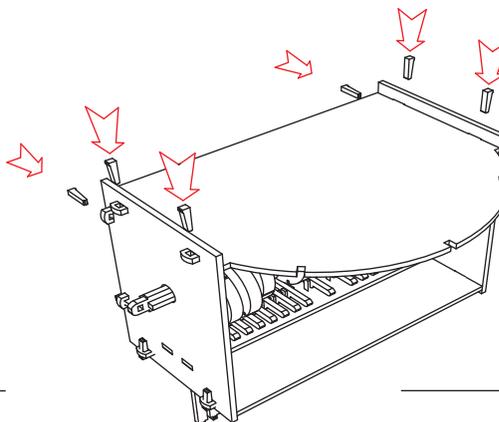


fig. 24